

### PRODUCT DESCRIPTION

Stonchem 621 is a highly cross-linked, novolac epoxy, spark-proof lining system applied at a nominal thickness of 25 mil/625 microns. The Stonchem 621 system has excellent resistance to concentrated sulfuric acid, solvents and caustics.

### USES, APPLICATIONS

- Secondary containment areas
- Concrete pads and pedestals
- Splash/spill areas

### PRODUCT ADVANTAGES

- Excellent chemical resistance to most mineral acids, solvents and all caustic
- Carbon filled
- Factory-proportioned units for easy application

### CHEMICAL RESISTANCE

Stonchem 621 is formulated to resist a variety of chemical solutions. Refer to the Stonchem 600 Series Chemical Resistance Guide, which lists reagent concentration and temperature recommendations for each product.

### PACKAGING

Stonchem 621 is packaged in units for easy handling. Each unit consists of:

#### **Topcoat**

2 cartons of Stonchem 620 Series Topcoat

Each carton contains:

- 2 foil bags of Amine
- 2 cans of Resin

### COVERAGE

Each unit of Stonchem 621 will cover approximately 180 sq. ft./16.72 sq. m at a thickness of 25 mil/625 microns.

Note: Coverage rates shown are theoretical. Actual coverage rates may vary. Make necessary allowances for the condition of the surface to be coated, working conditions, waste, spillage, experience level and skill of the installers, etc.

### STORAGE CONDITIONS

Store all components between 50 to 75°F/10 to 24°C in a dry area. Keep out of direct sunlight. Avoid excessive heat and do not freeze. The shelf life is 3 years in the original, unopened container.

### SUBSTRATE

Stonchem 621, with appropriate primer, is suitable for application over concrete and the following uncoated, newly applied-Stonhard mortars and grouts: GS, HT, UR, UT, TG6, TG8, CR5 and PM5. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

### SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

### APPLICATION GUIDELINES

For optimal working conditions, substrate temperature must be between 60 to 80°F/15 to 27°C. Cold areas must be heated until the slab temperature is above 55°F/13°C to ensure the material achieves a proper cure. A cold substrate will make the material stiff and difficult to apply. Warm areas or areas in direct sunlight must be shaded or arrangements made to work during evenings or at night. A warm substrate (60 to 80°F/15 to 27°C) will aid in the material's workability; however, a hot substrate (80 to 100°F/27 to 37°C) or a substrate directly in the sun will shorten the material's working time and can cause other phenomenon such as pinholing and bubbling. Substrate temperature must be greater than 5°F/3°C above dew point during application and curing period.

Application and curing times are dependent upon ambient and surface conditions. Consult Stonhard's Technical Service Department if conditions are not within recommended guidelines.

### PHYSICAL CHARACTERISTICS

Tensile Strength ..... (ASTM D-307)	5,100 psi
Hardness ..... (ASTM D-2240, Shore D)	85 to 90
Abrasion Resistance..... (ASTM D-4060, CS-17)	0.07 gm max. weight loss
Cure Rate ..... (@70F°/21° C)	4 to 6 hours tack-free 24 hours chemical service
VOC..... (ASTM D-2369, Method E)	620 Series Topcoat - 80 g/l
Color .....	Black
Spark Generation..... (NFGS-09965)	No visible sparks

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual system, including binder and filler, were used as test specimens.

## APPLYING

### Priming

Vacuum before priming and make sure the substrate is dry. The use of Stonchem Epoxy Primer is necessary in all applications of Stonchem 621. This ensures maximum product performance. (See the Stonchem Epoxy Primer product data sheet for details.)

Note: Stonchem Epoxy Primer must be tack-free prior to application of Stonchem 621.

### First Coat

After allowing the primer to cure, mix the resin and amine in a 5-gallon mixing bucket using a heavy-duty, slow-speed drill (400 to 600 rpm) with a Jiffy Mixer for one minute. Pour the material onto the floor and spread using a 15-mil notched squeegee. Backroll the area with a medium nap roller to remove squeegee lines, using long roll strokes to decrease the visibility of roller lines. For vertical surfaces, pour a bead of material along the base of the wall. Using a medium nap roller, roll the material onto the wall. The wet film thickness of the coating is 10 to 12 mil/250 to 300 microns. Check the thickness with a wet film gauge.

### Second Coat

Apply the same as the first coat. Stonchem 621 is not a conductive system and will not yield point to point resistance readings.

## CURING

The surface of Stonchem 621 will be tack-free in 4 to 6 hours at 70°F/21°C. The coated area may be put back in service in 24 hours at 70°F/21°C. Ultimate physical characteristics will be achieved in 7 days.

## PRECAUTIONS

- Avoid contact with Stonchem 620 amine and resin, as they may cause skin, respiratory and eye irritation.
- Acetone is recommended for clean-up of Stonchem 600 amine and resin material spills. Use this material only in strict accordance with the manufacturer's recommended safety procedures. Dispose of waste materials in accordance with government regulations.
- The selection of proper protective clothing and equipment will significantly reduce the risk of injury. Body covering apparel, safety goggles and impermeable nitrile gloves are required.
- If eye contact occurs, flush the area with copious amounts of clean water for 15 minutes and seek medical attention. Wash skin with soap and water.
- If material is ingested, immediately contact a physician. DO NOT INDUCE VOMITING.
- Use only with adequate ventilation.

## NOTES

- Safety Data Sheets for Stonchem 621 are available online at [www.stonhard.com](http://www.stonhard.com) under Products or upon request.
- Specific information regarding chemical resistance is available in the Stonchem 600 Series Chemical Resistance Guide.
- A staff of technical service engineers is available to assist with product application or to answer questions related to Stonhard products.
- Requests for technical literature or service can be made through local sales representatives and offices, or corporate offices located worldwide.
- The appearance of all floor, wall and lining systems will change over time due to normal wear, abrasion, traffic and cleaning. Generally, high-gloss coatings are subject to a reduction in gloss, while matte-finish coatings can increase in gloss level under normal operating conditions.
- Surface texture of resinous flooring surfaces can change over time as a result of wear and surface contaminants. Surfaces should be cleaned regularly and deep cleaned periodically to ensure no contaminant buildup occurs. Surfaces should be periodically inspected to ensure they are performing as expected and may require traction-enhancing maintenance to ensure they continue to meet expectations for the particular area and conditions of use.

### IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

03/25

© 2025 Stonhard [www.stonhard.com](http://www.stonhard.com)



USA HQ	(800) 257 7953	Mexico	+(52) 55 9140 4500	Belgium	+(32) 67 49 37 10	South Africa	+(27) 11 254 5500	Australia	+(61) 3 9587 7433
Canada	(800) 263 3112	Argentina	+(54) 11 5032 3113	Dubai, UAE	+(971) 4 3470460	India	+(91) 22 28500321		